



LAKE COUNTRY · LAKECOUNTRYMFG.COM · PADS

FORCE ORANGE FOAM CUTTING PAD

FORCE™ HYBRID FOAM · ORANGE · CUTTING

SKU

FORCE-28100-LC

1.625 "

3.5 "

5.5 "

6.5 "

FORCE-22350-2-LC

FORCE-24550-LC

FORCE-24650-LC

Force™ hybrid foam engineered with small cells and dense construction for forced-rotation polishers — keeps abrasives at the working surface (mfr).

PERFORMANCE

LINE	Force™ hybrid foam (mfr)
COLOR / STAGE	Orange — Cutting (mfr)
FOAM TECH	Small-cell dense hybrid foam — less polish absorption, quicker results (mfr)
COOLING	Center ventilated cooling channel (mfr)
EDGE	Tapered (mfr)
ATTACHMENT	Hook & loop (mfr)
CATALOG SIZES	1-5/8", 2-3/8", 3-1/2", 5-1/2", 6-1/2" (mfr)

APPLICATION & PHYSICAL

MDSC SIZES	1.625 ", 3.5 ", 5.5 ", 6.5 "
MDSC SKUS	FORCE-28100-LC, FORCE-22350-2-LC, FORCE-24550-LC, FORCE-24650-LC
RECOMMENDED TOOLS	Forced Dual Action, Rotary, Mini Polisher (mfr)
BACK DESIGN	Buff-backed design protects backing plate while maintaining pressure (mfr)
CARE	System 4000® / Snappy Clean Boost™; air dry (mfr)

OVERVIEW

Lake Country Force™ pads use hybrid foams with small cells and dense construction optimized for forced-rotation machines. More polish stays on the working surface for faster correction; tapered edge and center venting support durability under load.

DIRECTIONS

- 1 Prime the pad with a thin, even layer of compound or polish across the face (CCS pockets help guide priming when present).
- 2 Attach the pad centered on a compatible hook-and-loop backing plate; pad diameter must meet or exceed the plate.
- 3 Work at manufacturer-recommended polisher speeds for the cut stage; keep the pad flat — do not tip the edge into the finish.
- 4 Clean residue regularly (System 4000® / Snappy Clean Boost™ per Lake Country pad-care instructions); air dry.

SAFETY SNAPSHOT

MECHANICAL PAD — EYE PROTECTION WHEN MACHINE POLISHING

Non-chemical article. Follow polisher manual and Lake Country pad-care instructions.

ATTACHMENT Hook & loop
FOAM Force™ hybrid (mfr)

Manufacturer SDS not retrieved for this article (most pads are non-chemical articles) or see local archive.

SOURCES

1. Manufacturer tech data / product information — <https://lakecountrymfg.com/wp-content/uploads/3182-LakeCountry-ProductCatalogue-37-WEB-SINGLEPAGES.pdf>
2. Manufacturer source — <https://lakecountrymfg.com/products/force-pads/>
3. MDSC catalog for name / SKU / image / pack sizes only — <https://marinedetailssupply.com/products/lake-country-force-orange-foam-cutting-pad>
4. Mapping note — MDSC FORCE-###-LC SKUs correspond to Lake Country Force™ hybrid foam line (catalog also lists FR-H* codes).
5. Omissions — Exact cell-size microns and Shore hardness not published by manufacturer.
6. Document type — product_page