



STARKE YACHT CARE · COMPOUNDS & POLISHES

STARKE FINISH R

HYBRID FINISHING POLISH

SKU

FINR16

16 OZ

STEP 2 / 3

FINR32

32 OZ

FINR128

128 OZ

Hybrid diminishing finishing polish in the STARKE Surface Restore System — Step 2 Refine (after Blaze) or Step 3 Finish. Cuts like a medium compound, finishes swirl-free on light and dark gel coat / paint. Follow with sealant, or Triple P before ceramic.

PERFORMANCE

ROLE	Step 2 Refine (after Blaze) or Step 3 Finish — swirl-free gloss
CUT	Rotary + yellow wool: 1500 grit or higher sanding scratches
FORMULA	High-quality diminishing abrasives; “step skipper” hybrid
MACHINES	Rotary, forced rotation, or DA 21 mm
PADS	Rotary: yellow wool · DA: Money Pad, Purple Haze, or foam finishing
SURFACES	Gel coat and marine paint · light and dark
NEXT STEP	STARKE sealant of choice, or Triple P before ceramic

APPLICATION

ROTARY REFINE (AFTER BLAZE)	Spread 1,400 RPM → finish 1,800–2,000 RPM flat · pressure 5/10 · 4 passes · yellow wool (Surface Restore)
DA FINISH	Speed 4–5.5 · pressure 3/10 · 4 passes · Money Pad or Purple Haze (Surface Restore Step 3)
LIGHT-COLOR DA GUIDE	Prime spiral @ 2 · spread @ 2 · polish @ 5–5.5 · ~5 lb pressure · 50% overlap · 4 passes
SECTIONS	Work controlled panels; slow arm speed

OVERVIEW

Finish-R is the hybrid finishing polish in the STARKE Surface Restore System. It sits at Step 2 Refine after Blaze, or at Step 3 Finish for maximum gloss. Diminishing abrasives cut 1500-grit (and finer) marks on rotary with yellow wool, then finish swirl-free on a DA with the Money Pad, Purple Haze, or a foam finishing pad — on both light and dark colors. Seal afterward, or move to Triple P when prepping for ceramic.

DIRECTIONS

- 1 Complete Step 1 Correct first (Blaze or Level R path). Wash / wipe residue as needed.
- 2 Rotary refine (after Blaze): yellow wool pad. Spread ~1,400 RPM, finish 1,800–2,000 RPM flat, pressure 5/10, four overlapping passes.
- 3 DA finish: Money Pad or Purple Haze. Speed 4–5.5, pressure 3/10, four passes (Surface Restore Step 3).
- 4 Light-color DA method: prime wool with spiral @ speed 2; 4 pea-sized dots; spread @ 2; polish @ 5–5.5 with ~5 lb pressure and 50% overlap.
- 5 Inspect under good light. Follow with Hyper Hold Pro / sealant, or Triple P if ceramic coating is next.

SAFETY SNAPSHOT

CAUTION

SDS not published — treat as chemical product; follow label PPE.

APPEARANCE	Polish (compound/polish class)
FORMULA	Diminishing abrasive hybrid
SURFACES	Gel coat or paint
SDS	Not published on Starke product page

Product page / SDS request → SDS not published on site

SOURCES

1. Starke product page — <https://starkeyachtcare.com/products/starke-finish-r-hybrid-finishing-polish>
2. Starke Surface Restore process — <https://starkeyachtcare.com/blogs/news/how-to-restore-oxidized-gelcoat-on-a-boat-step-by-step-professional-process>
3. Starke light-color restoration guide — <https://starkeyachtcare.com/blogs/news/light-color-boat-restoration>