



3D CAR CARE · MARINE COMPOUNDS & POLISHES

MARINE & RV CUTTING COMPOUND

GELCOAT / FIBERGLASS HEAVY-DUTY COMPOUND

SKU

620OZ32

32 OZ

STEP 1

Heavy-duty marine/RV cutting compound for oxidized, scratched gelcoat and fiberglass. Product page: first step in a two-step restoration; follow with Marine & RV Finishing Polish. Fewer passes than weaker compounds (manufacturer claim; no cut-rate number besides that positioning).

PERFORMANCE

ROLE	Marine & RV cutting / rubbing compound
SURFACES	Gelcoat, fiberglass, boat and RV exteriors (product page / tags)
SEQUENCE	First step; follow with 630 Finishing Polish for the published two-step process
DEFECTS	Oxidation, scratches, and defects from sun, salt, and environmental exposure
PH	9–10 (SDS)
DENSITY	Relative density 1.09 (SDS)
MDSC / MFR SIZE	32 oz (SKU 620OZ32)

APPLICATION & CURE

APPEARANCE	White liquid, characteristic odor (SDS; trade name Marine & RV Rubbing Compound)
SOLUBILITY	Partially soluble in water (SDS)
FLASH POINT	No data available (SDS)
VISCOSITY	15310 mm ² /s @ 40 °C kinematic (SDS)
USE (SDS)	Automotive / marine polishing agent
VOC / HMIS / GRIT #	Not published (no cut-rate number other than "heavy-duty" positioning)

OVERVIEW

3D Marine & RV Cutting Compound (code 620) is the heavy-cut first step for neglected gelcoat. SDS (NA, rev. 7/24/2024, titled Marine & RV Rubbing Compound): Serious eye damage Category 1 — Danger; pH 9–10; relative density 1.09; kinematic viscosity 15310 mm²/s @ 40 °C; not regulated for transport. Wear eye protection.

DIRECTIONS

- 1 Use as the first (cutting) step on oxidized or scratched gelcoat and fiberglass (product page).
- 2 Manufacturer positions it for severe oxidation and defects; follow with 3D Marine & RV Finishing Polish (630).
- 3 Concentrated formula — manufacturer says fewer passes than weaker compounds. Pad type and machine speed are not published.
- 4 SDS: causes serious eye damage. Wear eye protection.

SAFETY SNAPSHOT

DANGER

Serious eye damage Category 1 — Causes serious eye damage. Wear eye protection. (GHS US SDS rev. 7/24/2024)

APPEARANCE	White liquid · characteristic odor (SDS)
PH / DENSITY	9–10 · rel. density 1.09
FLASH POINT	No data available (SDS)
TRANSPORT	Not regulated for transport (SDS §14)
HMIS	Not published on manufacturer SDS

SDS 620 Marine & RV Rubbing Compound NA rev. 7/24/2024 →
7/24/2024

SOURCES

1. Manufacturer product page — Marine & RV Cutting Compound — <https://3dproducts.com/products/3d-marine-rv-cutting-compound>
2. Manufacturer SDS (620 Marine & RV Rubbing Compound, NA, 7/24/2024) — https://cdn.shopify.com/s/files/1/0296/0431/5241/files/620_Marine_RV_Rubbing_Compound_NA_SDS.pdf?v=1743446399
3. Manufacturer SDS index — <https://3dproducts.com/pages/safety-data-sheets-sds-compliance>
4. MDSC catalog for name / SKU / image / pack size only — <https://marinedetailssupply.com/products/3d-marine-rv-cutting-compound>