



MALCO MARINE · MALCO / PRESTA · COMPOUNDS & POLISHES

ULTRA 2 STEP CUTTING COMPOUND

WATER-BASED CUTTING COMPOUND · ULTRA 2 STEP SYSTEM

SKU

139332

32 OZ.

128 OZ.

139301

Water-based cutting compound · Ultra 2 Step system

PERFORMANCE

ROLE	Marine chemical · Compounds & Polishes
CUT / SANDING	Removes 1200 grit and finer sand scratches (Ultra 2 Step TDS)
BUFFING SPEED	1800 rpm wool / 1400 rpm foam (TDS)
APPEARANCE	Viscous. Liquid. (SDS)

APPLICATION & PHYSICAL

METHOD	Machine compound with wool or foam pad per grit; follow with Ultra 2 Step Finishing Polish (TDS)
MDSC SIZES	32 oz. (139332), 128 oz. (139301)

OVERVIEW

Water-based cutting compound · Ultra 2 Step system

DIRECTIONS

- For 1200 and finer scratches, use black & white 100% wool heavy compounding pad; recommended buffing speed 1800 rpm (TDS).
- For 3000 and finer sand scratches, use white foam compounding pad; recommended buffing speed 1400 rpm (TDS).
- Season the pad properly before use. Compound works with flat or on-edge buffing styles (TDS).
- Remove 1200 grit and finer sand scratches, then proceed to Ultra 2 Step Finishing Polish #1394 (TDS).

SAFETY SNAPSHOT

WARNING

Serious eye damage/eye irritation Category 2A; Flammable liquids Category 4; Acute toxicity, oral Category 5; Acute toxicity, inhalation Category 5

APPEARANCE Viscous. Liquid.

TRANSPORT DOT Not regulated

Manufacturer SDS — Malco / Presta Ultra 2 Step Cutting Compound →

SOURCES

- Manufacturer tech data / product information — https://www.prestaproducts.com/Ultra_2_Step_Cutting_Compound-details.aspx
- Manufacturer SDS — https://www.prestaproducts.com/images/MediaGallery/SDS US-1393- 2018-10-16_English.pdf
- MDSC catalog for name / SKU / image / pack sizes only — <https://marinedetailssupply.com/products/presta-ultra-2-step-cutting-compound>